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4.5NR-9**Job Sheet 181464****Part No:** 4.5NR-9**Job Qty:** 20 ea**Part Name:** Lifter Spring**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 7/26/18**Job Tracking No:****Due Date:** 9/14/18**Created By:** Jesse White**Type:** SOLD**Description:****Note:** 4.5NR-9 rev.2 IPP REV:A 18.07.27 NEW ISSUE DD VERF:JFS**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Small Fab-4		DAS 58 18/10/26
100	Small Fab	20 pcs	9/14/18	9/14/18	0.08	0.67	Small Fab-9		DAS 68 9-89
110	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC5		DAS 68 9-89
130	Packaging	20 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-2		DAS 21 9-89
140	QC21-FG	20 Ea	9/14/18	9/14/18	0.00	0.00	QC21		DAS 21 9-89

Part Op 100 - fabricate spring
Descriptions: 130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
9665K18	Lifter/Load Stop Spring	20 ft (1 ea) 3,320	90-Start up Operation	5098077

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	9665K18	20.166	0	0

Part Specifications

Specifications could not be found.

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Container No: S113653



Part: 4.5NR-9

Job No: 181464

Serial No/Batch: S113653

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 09/26/18